



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101-23

Job Sheet 187602



Part No: RBEL135M-2905-101-23

Job Qty: 4 ea

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE JFC VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-3		JB 19-01-08
110	CNC Lathe	4 pcs	12/21/18	12/21/18	0.00	0.40	SL-154		JB 19-01-08
120	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC2 Machining-4		JB 19-01-08
130	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC8 Machining-4		JB 19-01-08
140	Packaging	4 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		JB 19-01-08
150	QC21-SA	4 Ea	12/21/18	12/21/18	0.00	0.00	QC21		JB 19-01-08

Part Op Descriptions: 110 - 1-Machine as per FOLIO. FC _____ FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.313	303 Round Bar .313	.4000 ft (.1 ea)	90-Start up Operation	M132387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.313	0	22	0

Part Specifications

Specifications could not be found.

DAS
62
9-89



Container No: S142629



Part: RBEL135M-2905-101-23

Job No: 187602

Serial No/Batch: S142629

Revision: 9

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/08/19

Plex 12/10/18 10:27 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

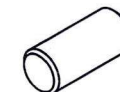
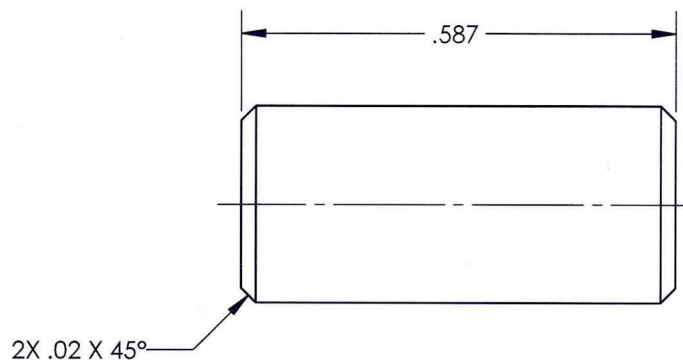
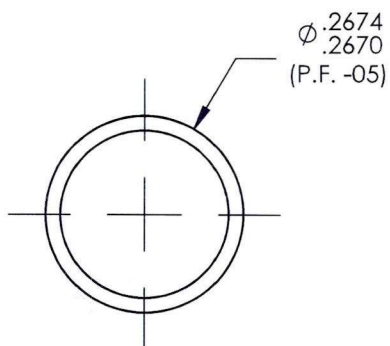
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		CH'D -23 DIM. FROM BASIC .267 TO ϕ .2674 - .2670.	12/20/2012	RJC	SE
9	16-0222	-23 CH'D DIM WAS ϕ .2674/.2670 IS ϕ .2674/.2670 (P.F. -.05).	11/23/2016	RJC	SM



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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187602 MWS

1872-10

(-23)

PIN

DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2905-101-23	REV 9
MAT'L 303/304	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	EUROCOPTER EC135
APPROVED: MACKOVJAK	
SCALE 4:1	DATE 4/23/2010 SHEET 15 OF 18